

Application Instructions

Large Prespaced Markings

CAUTION: When applying prespaced letters and numbers, the entire prespacing tape must be squeegeed onto surface to avoid wrinkles and misalignment of the marking beneath.



A. Tape marking into position with small pieces of masking tape.



B. Cut between each letter or number so that each is independently hinged from top.



C. Remove liner, then re-squeegee letter or number into place using firm pressure.



D. Follow above procedure for each remaining letter

Application Instructions

Surface Preparation

All surfaces must be cleaned prior to the application of markings. Recommended cleaning procedures for specific surfaces are as listed below.

Plastic & Glass

Clean surface with a 2 to 1 mixture of water and isopropyl alcohol and wipe the surface (cleaners such as Windex Window Cleaner may be used). Wipe the surface dry with a clean, dry, lint-free cloth.

Painted Metals and Base Metals

Freshly painted surfaces must be dried one week prior to application. These surfaces must be cleaned with a solvent (i.e. isopropyl alcohol, Xylene, heptane, ethyl acetate). Dry the surface with a lint-free cloth before the solvent evaporate.

Interior Painted Surfaces

Paint must be dried one week prior to application of markings. Clean the area where the markings are to be applied with a household cleaner such as 409. Rinse thoroughly and dry.

Temperature Requirements

Air and application surface temperature must be above 55 degrees.

Application Instructions



A. Use 1"-2" (2.5-5cm) strips of masking tape to position graphics in place.



B. Apply horizontal tape hinge from the top.



C. Remove liner and allow marking to drape. Using firm squeegee pressure, begin at top center and work down and across mask.



D. Remove pre-mask at 180 degrees (pull back on itself).



E. Re-squeegee entire marking with sleeved squeegee.